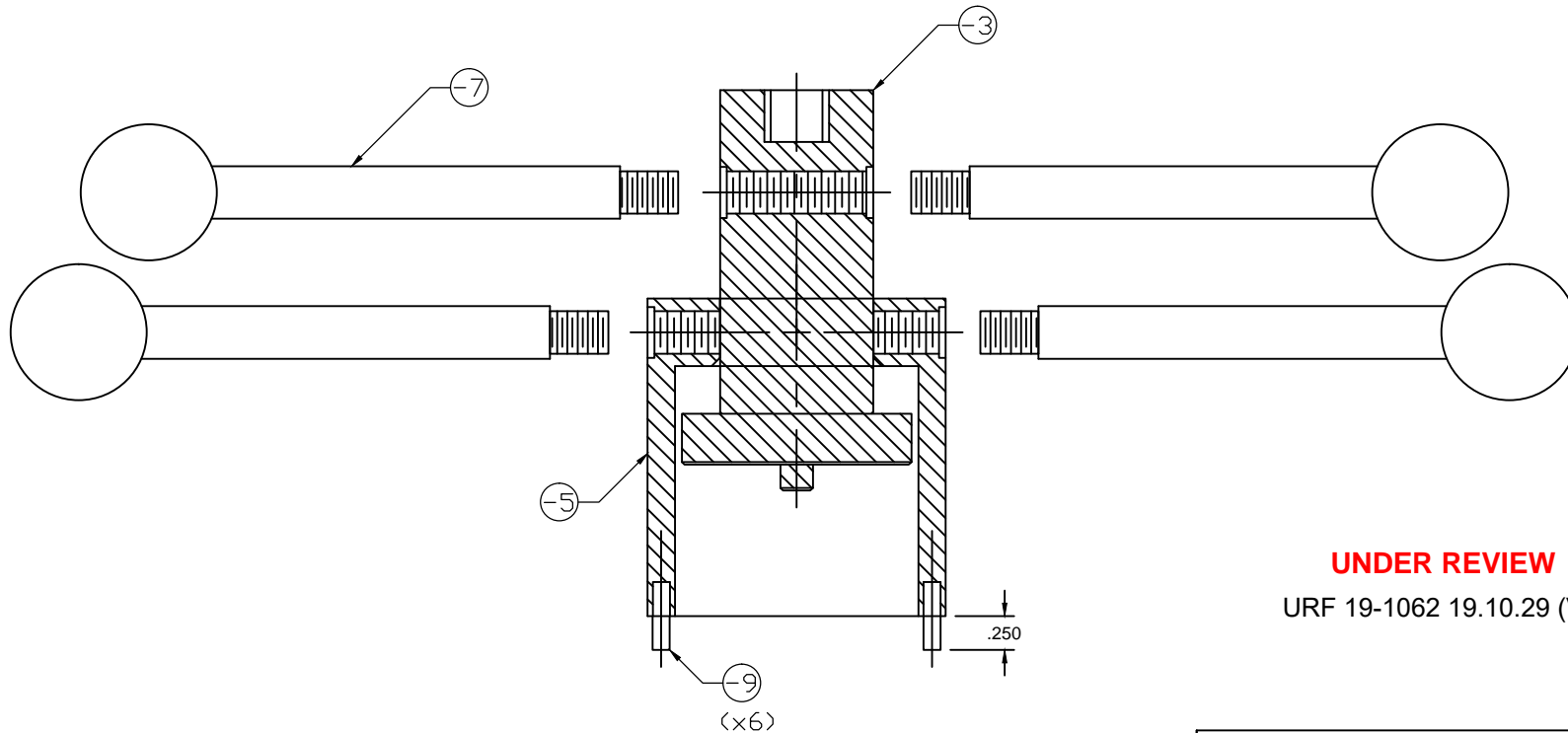


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW
URF 19-1062 19.10.29 (VM)

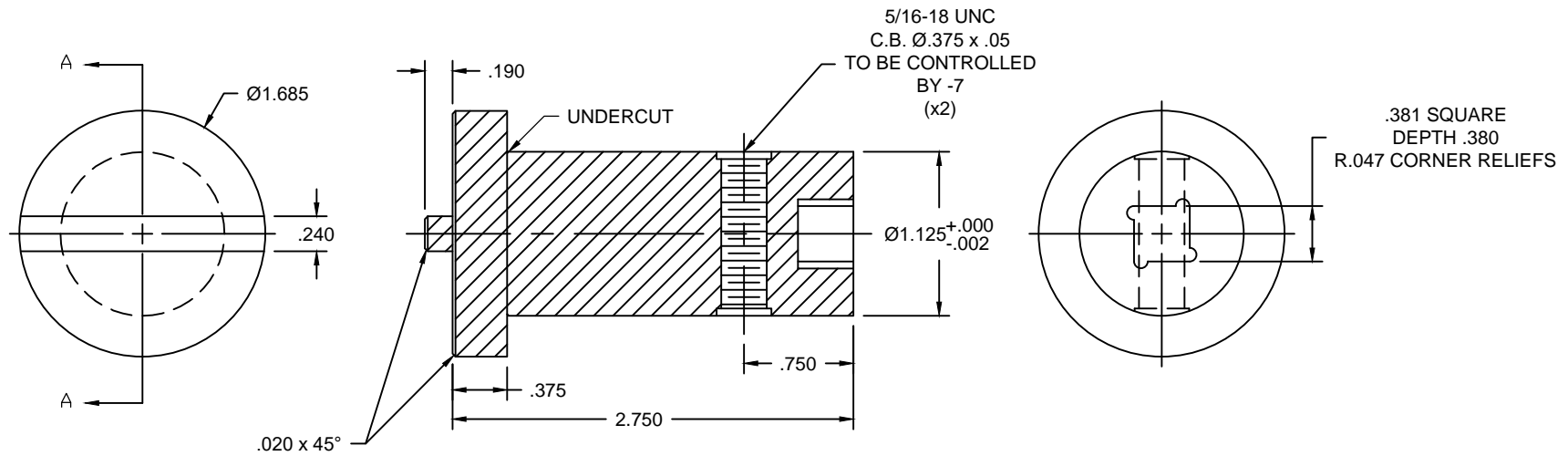
ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-3	1	WRENCH	4140 Q&T	Ø1-3/4 x 3	2
			-5	1	FRAME	4140 Q&T	Ø2-3/8 x 2-1/2	3
		B/O	-7	4	LEVER HANDLE W/KNOB		5/16-18 x 4 MCMaster-CARR #6303K45	1
		B/O	-9	6	DOWEL PIN	STEEL	Ø1/8 x 1/2 MCMaster-CARR #98381A471	1
	ASSY #							

RED BARN MACHINE	
TITLE LOCKNUT TOOL	
DWG NO. RBE5102867201.2	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-8-10
SHEET 1 of 3	

DRAWN BY: CLOUGH
APPROVED <i>D Weil</i>
HEAT TREAT FINISH SPEC
USED ON MODEL EC145

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A

(-3)

WRENCH

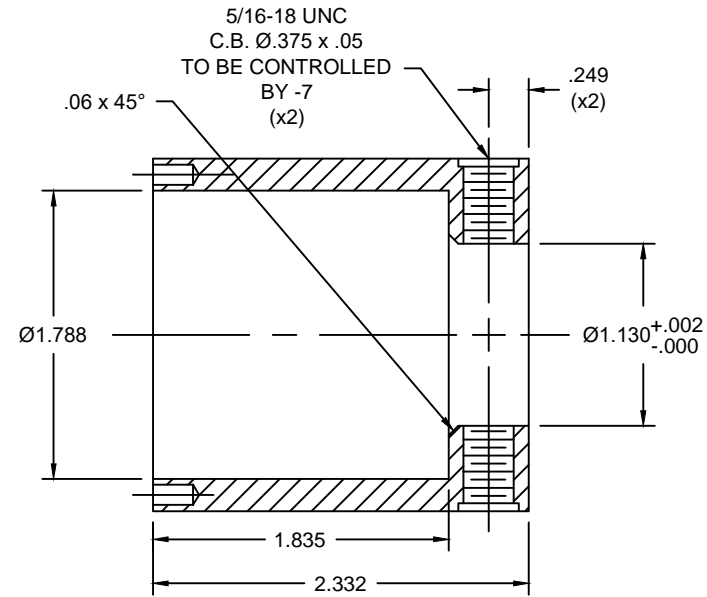
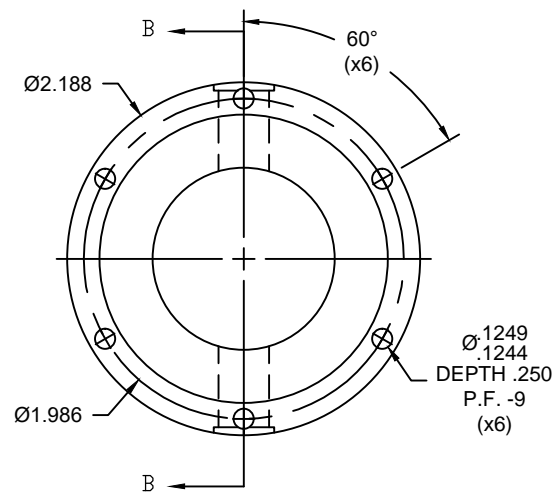
UNDER REVIEW

URF 19-1062 19.10.29 (VM)

RED BARN MACHINE	
TITLE LOCKNUT TOOL	
DWG NO. RBE5102867201.2-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± .5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-8-10
SHEET 2 of 3	
DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
EC145	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B

(-5)
FRAME

UNDER REVIEW
URF 19-1062 19.10.29 (VM)

RED BARN MACHINE	
TITLE LOCKNUT TOOL	
DWG NO. RBE5102867201.2-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC	
USED ON MODEL EC145	
SCALE NTS	DATE 7-8-10
SHEET 3 of 3	